

Shop July 6th

86151

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Work Order ID 86151

June-21-12 9:27:04 AM

Item ID: D412-769-011BK

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Aft Facing Seats (LH/RH)

Stop

NS2

Start Date: 6/21/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/06/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *W*

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	SP
IIN D412-769	Rev C	

100 *100* DOCUMENT CONTROL 0.00

DC Memo Photocopy bluefile & type labels per PPP D412-769-011 CHG 001 *So 7/6/11*

MUO 12/06/11

Document Control

105 *105* Pick Kit 0.00

Packaging Memo

Packaging Photocopy bluefile & type labels per PPP D412-769-011 CHG 001 *So 7/6/11*

1K SP 12-6-29.

Quality Control

110 *110* QC QC4- 100% Inspect kits for completeness 0.00 *6/26/11*

Quality Control Memo

Quality Control Photocopy bluefile & type labels per PPP D412-769-011 CHG 001 *So 7/6/11*

Work Order ID 86151

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June-21-12 9:27:04 AM

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Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Aft Facing Seats (LH/RH)

Stop

NS2

Start Date: 6/21/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/06/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

Packaging

Packaging

Packaging

0.00

0.00

Identify and pack for shipping as per PPP D412-769-011

Memo

Location: _____

PPP Rev: _____

130

130

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/7/11

MWS 12/07/11

MWS 12/07/11

Picklist Print

Page 1

June-21-12 9:27:03 AM

Work Order ID: 86151

Parent Item: D412-769-011BK

Start Date: 6/21/12

Required Date: 7/06/12

Parent Item Name: Aft Facing Seats (LH/RH)

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 08-07-17 new issue DD verified by:EC
revC DD verified by:EC IPP Rev:B 10.03.23 as per IIN

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-769-041 Aft Facing Seat, LH	CH7W1	Manufactured	No			110	Each	0.0000		1	B860152	SP	
D412-769-042 Aft Facing Seat, RH	CH7W1	Manufactured	No			110	Each	0.0000		1	B860153	SP	

12-6-29.

4. WEIGHT AND BALANCE

The following is the weight increase associated with the D412-769-XXX Kits. The installer is responsible for the weight of the equipment coming out of the helicopter in order to install the D412-769-XXX Aft Facing Seat kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-769-011 Aft Facing Seat kit	60.0 lb 27.2 kg	0.0 in 0.0 m	0.00 in-lb 0.00 m-kg	87.0 in 2.21 m	5220 in-lb 60.11 m-kg
D412-769-041 Aft Facing Seat, LH (normal position)	30.0 lb 13.6 kg	-16.1 in -0.41 m	-483.0 in-lb -5.58 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-042 Aft Facing Seat, RH (normal position)	30.0 lb 13.6 kg	+16.1 in +0.41 m	+483.0 in-lb +5.58 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-041 Aft Facing Seat, LH (center position)	30.0 lb 13.6 kg	-1.1 in -0.03 m	-33.0 in-lb -0.41 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-042 Aft Facing Seat, RH (center position)	30.0 lb 13.6 kg	+1.1 in +0.03 m	+33.0 in-lb +0.41 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-041 Aft Facing Seat, LH (right Position)	30.0 lb 13.6 kg	+13.9 in +0.35 m	+417.0 in-lb +4.76 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-042 Aft Facing Seat, RH (left Position)	30.0 lb 13.6 kg	-13.9 in -0.35 m	-417.0 in-lb -4.76 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg

5. PARTS LIST

Qty -011	Qty -041	Qty -042	Part Number	Description
X			D412-769-011	AFT FACING SEAT KIT
1	X		D412-769-041	AFT FACING SEAT, LH
1		X	D412-769-042	AFT FACING SEAT, RH
1			D412-769-043	AFT FACING SEAT ASSEMBLY, LH
		1	D412-769-044	AFT FACING SEAT ASSEMBLY, RH
1	1		D412-724-041	HEAD REST ASSEMBLY, CENTER
1		1	D412-724-043	HEAD REST ASSEMBLY, LH
		1	D412-724-044	HEAD REST ASSEMBLY, RH

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Revision: C
Date: 09.11.26